

Technical Bulletin

Model
911 Turbo

Group
8

Subject: A/C Line Contacts
Rear Spoiler Mounting Bolt

Part Identifier
8743

Number
9201

ATTENTION: Service Manager/Service Technician

This bulletin supersedes Technical Bulletin Group 8, Number 9201, dated 1-21-92.

Models Affected:

911 Turbo, model year 1991 (M) and 1992 (N)

Concern:

Rear spoiler mounting bolt (B) contacts A/C line (A) in engine compartment (arrows in Figure 1).

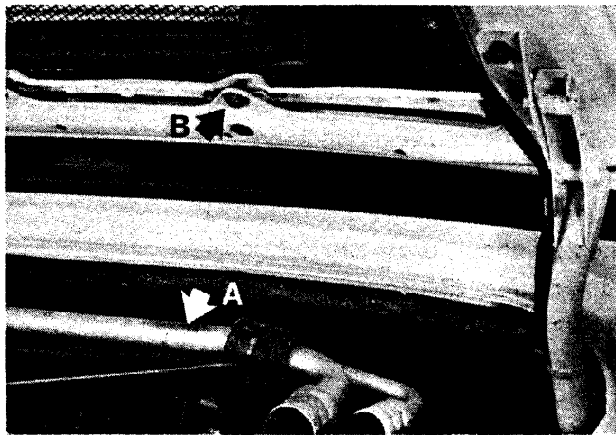


Figure 1

Vehicle Information:

Modified high and low pressure A/C lines and mounting brackets are installed from production date July 19, 1991, VIN 96 _ NS480192, to gain more clearance between the A/C lines and the spoiler mounting bolt.

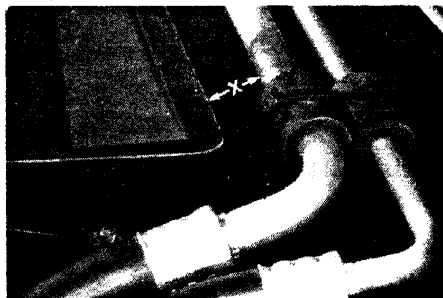


Figure 2

**Former version dimension
X = approx. 25mm**

**New version dimension
X = approx. 50mm**



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Repair Information:

The spoiler mounting bolt M6 x 15 must be replaced with a counter sunk bolt (Figure 3) on all 1991 (M) and 1992 (N) model year 911 Turbos up to VIN 96 _ NS480191 when the vehicle is in the workshop for normal service or other repairs.

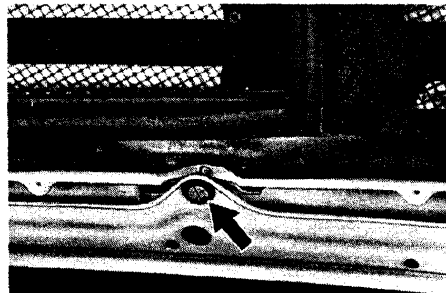


Figure 3

Coat countersunk bolt threads with Loctite® 221 or 242 before installing. Reuse the 6mm washer.

Cover the affected area of the A/C line with a piece of coolant hose or similar (length approx. 70mm, inner diameter approx. 18mm, wall thickness approx. 3mm) and secure with two tie straps (Figure 4). Replace A/C lines showing surface chafing only if the line is leaking.

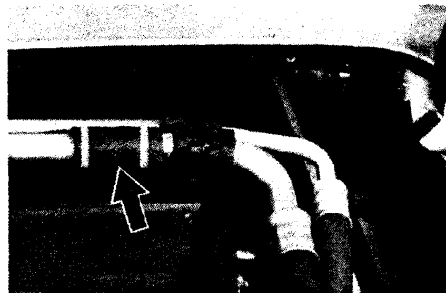


Figure 4

Note: Former version A/C lines remain available for repairs to vehicles produced before July 19, 1991 and VIN 96 _ NS 480 192. When repairing earlier vehicles, the spoiler mounting bolt (Figure 3) is changed to a countersunk version and former version hoses are to be installed with a protective covering (Figure 4) when necessary. **For this reason, it is unnecessary to update earlier vehicles with new version A/C Lines.**

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Parts Information:

Countersunk bolt M6 x 15	Part Number 900 013 033 02
Tie straps (2)	Part Number 999 513 003 40
Hose (or similar)	Part Number 944 106 253 01
Suction line (former)	Part Number 965 573 099 00
Suction line (new)	Part Number 965 573 099 01
Pressure line (former)	Part Number 965 573 097 00
Pressure line (new)	Part Number 965 573 097 01

Warranty Information:

Damage Code:	87 43 10 0001
Labor Operations:	87 43 19 0A
Time Units:	30

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